

ALPINE AERO TECH

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01
Approval #: SH00-48 Serial #: 69801-08
WO #: 2007-04 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Aug 7/07
DateJeff Clark
Inspector's SignatureAERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-01
Approval #: SH00-48 Serial #: --
WO #: 2007-05 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

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DateJeff Clark
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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-01
Approval #: SH00-48 Serial #: --
WO #: 2007-05 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

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DateJeff Clark
Inspector's Signature

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01

Approval #: SH00-48 Serial #: 69801-06

WO #: 2007-04 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: Modified with open front end and lid step IAW DCL704

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 6/07
Date

Jeff Clarke
Inspector's Signature

AERO Design Ltd.
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Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-01

Approval #: SH00-48 Serial #: --

WO #: 2007-05 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: _____

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-01

Approval #: SH00-48 Serial #: --

WO #: 2007-05 Quantity: 1

Eligibility: Bell 206L / 407 Work Status: Manufactured

Remarks: _____

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Date

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TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Cargo Basket Part #: 69810-01
Approval #: SH00-48 Serial #: 69801-07
WO #: 2007-04 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: Modified with open front end and lid step IAW DCL704

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

May 25/07
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Forward Beam Part #: 69830-01
Approval #: SH00-48 Serial #: --
WO #: 2007-05 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

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May 25/07
Date

Jeff Clark
Inspector's Signature

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Quick Release Aft Beam Part #: 69831-01
Approval #: SH00-48 Serial #: --
WO #: 2007-05 Quantity: 1
Eligibility: Bell 206L / 407 Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

May 25/07
Date

Jeff Clark
Inspector's Signature

DUPLICATE

WORK ORDER 2007-05

Date opened: 30 January 2007

Project: Quick Release Cargo Basket Beams
Type: Bell 206L Series, 407Batch Quantity: 3 Forward Beam Ass'y (69830-01)
3 Aft Beam Ass'y (69831-01)Approval: SH00-48
Drawing List: DCL698-1

Fabrication and Assembly Drawing(s)	Description
69830, Rev. 2	Forward Beam Ass'y
69831, Rev. 2	Aft Beam Ass'y

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

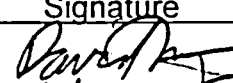


Project is on Approval Limitation Record:	<u>Y</u> ✓
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓
Drawings revision levels match Document Control List:	<u>Y</u> ✓
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> ✓
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓
All mounting hardware and supplies are included:	<u>Y</u> ✓

List all non-conformities raised: _____

Inspector Signature: Aug 7/07 Jeff Clark. Date: _____

Drawing: 69830 Revision 2
 Assembly: 69830-01 Forward Beam Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
3 Total	69830-01	Forward Beam Assembly			
1	69830-03	Tube	CSA G40.21 50W, 1x2x0.125 tube	6055	
1	69830-04	Tube	CSA G40.21 50W, 1x2x0.125 tube	6055	
2	69830-05	Bushing	1018 Mild Steel, 5/8" Rod	951108	
1	69830-06	Strap	4130 Steel, 0.125" Sheet	6031	
1	69830-07	Block	1018 Mild Steel, 1/4" Sqr. Rod	4044	
1	69830-09	Cap	1018 Mild Steel, 0.025" Sheet	9506142	
1	69830-10	Cap	1018 Mild Steel, 0.025" Sheet	9506142	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	6049	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	6061	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	3005	
1	69830-23	Spring	15mm x 70 mm Spring	6063	
1	#10-32	Screw	Stainless Steel, Commercial	6069	
1	MS21044C3	Nut		1013	


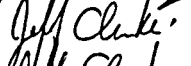

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2, AMS 5680A		
Powder Coat	Drawing 69830			
Final Inspection	Drawing 69830			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 69831 Revision 2
 Assembly: 69831-01 Aft Beam Ass'y (Quick-Release)

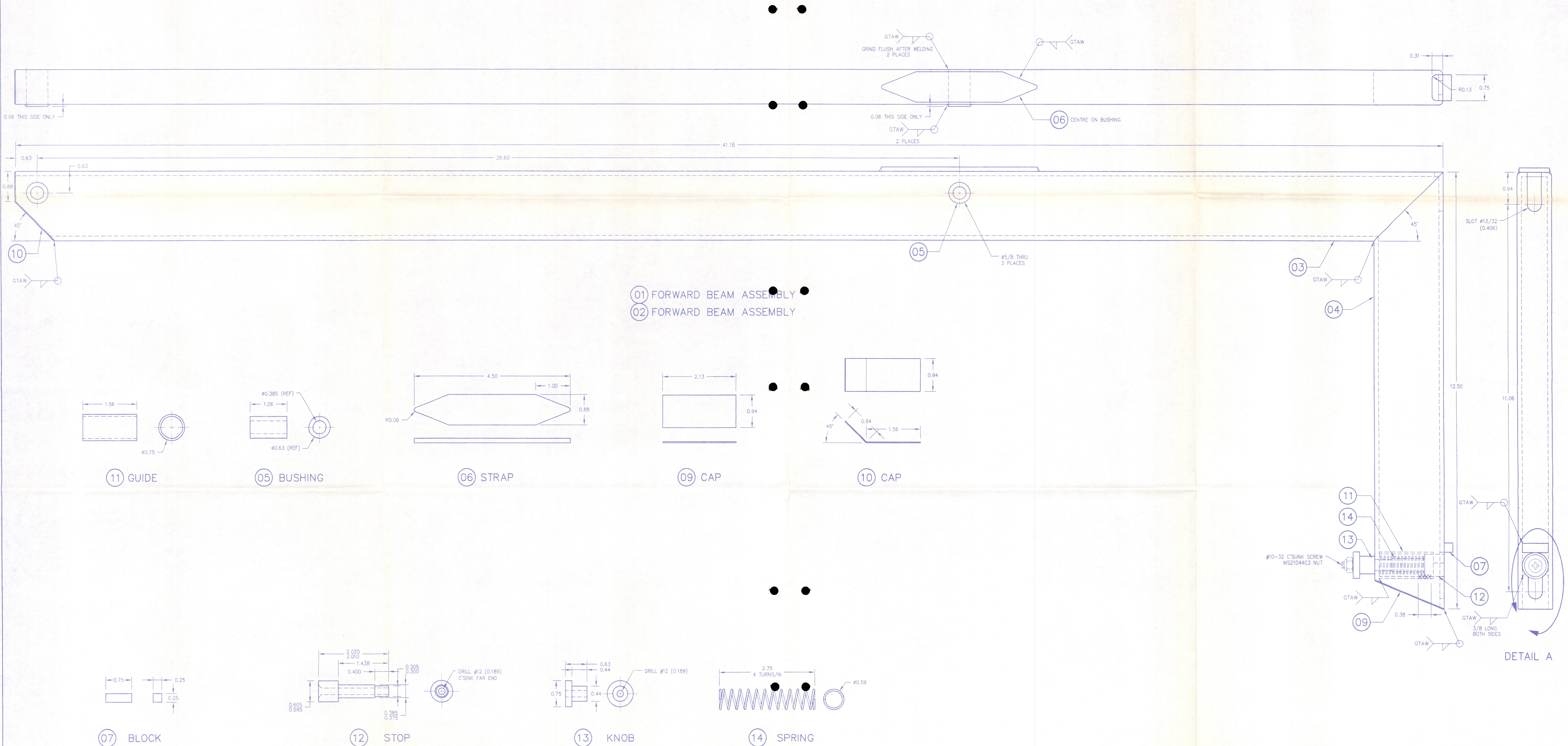
Qty Per	Part #	Description	Material	P.O./W.O.	Checked
3 Total	69831-01	Aft Beam Assembly			
1	69831-03	Tube	CSA G40.21 50W, 1x2x0.125 tube	6055	
1	69831-04	Tube	CSA G40.21 50W, 1x2x0.125 tube	6055	
1	69831-05	Tube	CSA G40.21 50W, 1x2x0.125 tube	6055	
2	69830-05	Bushing	1018 Mild Steel, 5/8" Rod	951108	
1	69830-06	Strap	4130 Steel, 0.125" Sheet	6031	
1	69830-07	Block	1018 Mild Steel, 1/4" Sqr. Rod	4044	
1	69830-09	Cap	1018 Mild Steel, 0.025" Sheet	9506142	
1	69830-10	Cap	1018 Mild Steel, 0.025" Sheet	9506142	
1	69830-11	Guide	304 Stainless, 3/4" x 0.065" Rnd. Tube	6049	
1	69830-21	Stop	6061-T6 Aluminum, 5/8" Rod	6061	
1	69830-22	Knob	6061-T6 Aluminum, 3/4" Rod	3005	
1	69830-23	Spring	15mm x 70 mm Spring	6063	
1	#10-32	Screw	Stainless Steel, Commercial	6069	
1	MS21044C3	Nut		1013	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2, AMS 5680A		
Powder Coat	Drawing 69831			
Final Inspection	Drawing 69831			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING, WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREIN.			
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	BEAM MODIFIED TO ACCOMMODATE SLIDING DOOR	BJC	06/09/2006
2	BEAM MODIFIED FOR 2 KEYWAY ATTACHMENT	BJC	09/11/2006

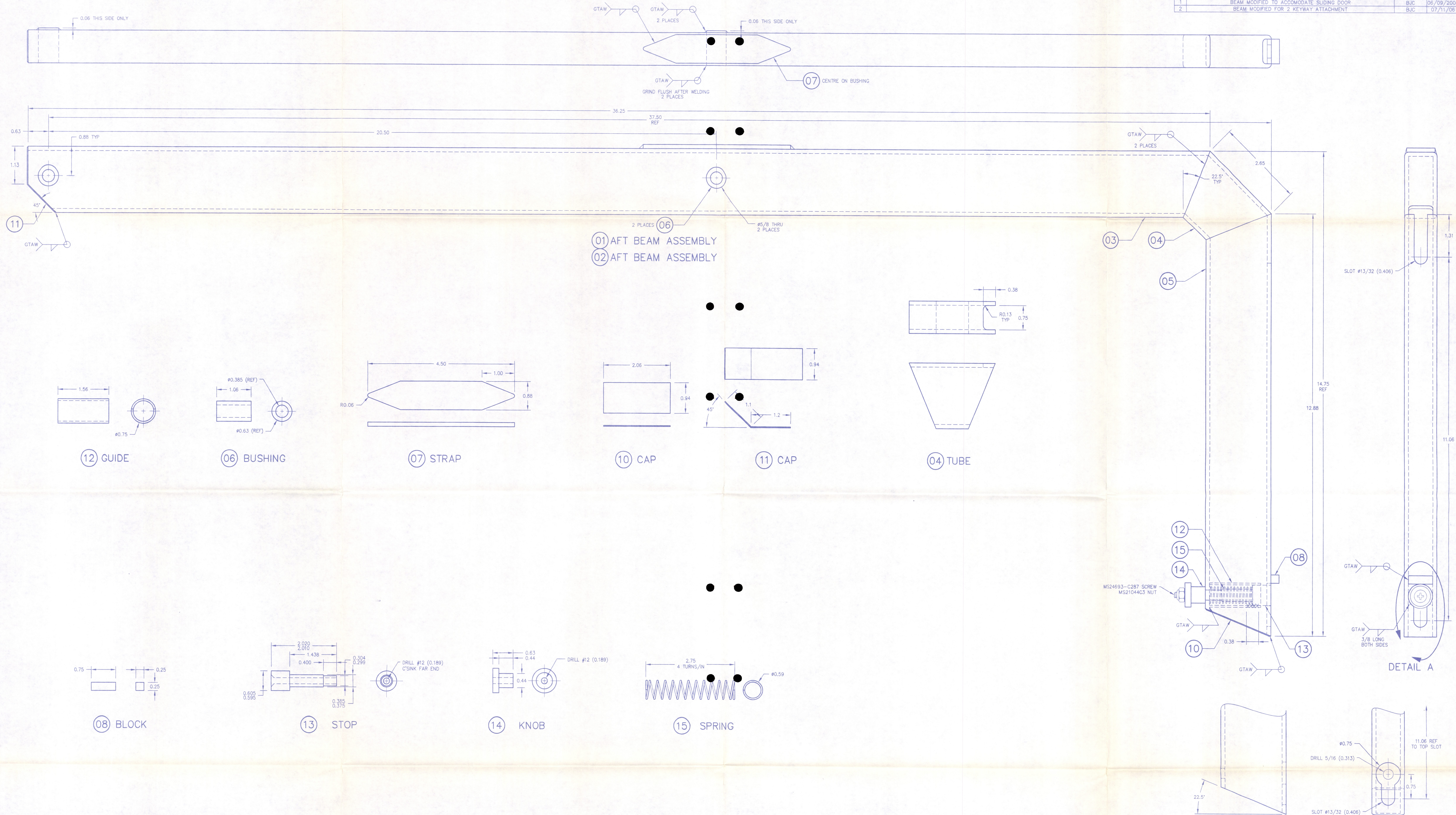


- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT FOR 4130/HSS STEEL. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT FOR STAINLESS STEEL.
 3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO INSTALLATION.
 4. FORWARD BEAM ASSEMBLY (69830-02) MAY BE USED AS A DIRECT REPLACEMENT FOR FORWARD BEAM ASSEMBLY (69830-01).

1	1	MS21044C3	NUT			
1	1	#10-32	C'SUNK SCREW	STAINLESS STEEL	COMMERCIAL	
1	1	69830-23	14 SPRING		COMMERCIAL	15mm X 70mm SPRING
1	1	69830-22	13 KNOB	6061-T6 ALUMINUM	QQ-A-200/8	#0.75 ROD
1	1	69830-21	12 STOP	6061-T6 ALUMINUM	QQ-A-200/8	#0.625 ROD
1	1	69830-11	11 GUIDE	304 STAINLESS STEEL	ASTM A269	#0.75 X 0.065 RND. TUBE
1	1	69830-20	10 CAP	321 STAINLESS COND. A	AMS 5510	0.025 SHEET
1	1	69830-10	10 CAP	4130 STEEL COND. N	MIL-S-18729	0.025 SHEET
1	1	69830-19	09 CAP	321 STAINLESS COND. A	AMS 5510	0.025 SHEET
1	1	69830-09	09 CAP	4130 STEEL COND. N	MIL-S-18729	0.025 SHEET
1	1	69830-07	07 BLOCK	304 STAINLESS STEEL	ASTM A479	0.25 SOR ROD
1	1	69830-16	06 STRAP	304 STAINLESS STEEL	MIL-S-5059	0.100 SHEET
1	1	69830-06	06 STRAP	4130 STEEL COND. N	MIL-S-18729	0.125 SHEET
1	1	69830-15	05 BUSHING	304 STAINLESS STEEL	ASTM A213	#0.625 X 0.120 TUBE
1	1	69830-05	05 BUSHING	MILD STEEL	ASTM A1010/1020	#0.625 ROD
1	1	69830-14	04 TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1	69830-04	04 TUBE	HSS STEEL	CSA G40.21 50W	1 X 2 X 0.125 TUBE
1	1	69830-13	03 TUBE	304 STAINLESS STEEL	ASTM A554	1 X 2 X 0.125 TUBE
1	1	69830-03	03 TUBE	HSS STEEL	CSA G40.21 50W	1 X 2 X 0.125 TUBE
		69830-02	02 FORWARD BEAM ASSEMBLY (STAINLESS STEEL)			
		69830-01	01 FORWARD BEAM ASSEMBLY			
02	01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC
QTY	QTY					STOCK SIZE
LIST OF MATERIALS - STEEL BEAM						

APPROVALS		DATE	AERO DESIGN LTD.			
DRAWN: JEFF CLARKE		06 APR 2006	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M			
CHECKED: E. BURGAIN			2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7			
			tel: (403) 250-8027 fax: (403) 250-8333 aerodesign@telusplanet.net			
			BELL 206L / 407			
			QUICK RELEASE CARGO BASKET			
			FORWARD BEAM FABRICATION			
UNLESS OTHERWISE SPECIFIED			DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			DECIMALS ANGLES			
XXXX ±0.010			±1/2°			
XXX ±0.03						
XX ±0.1						
			SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
			SHEET 1 OF 1	A0	69830	2

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	BEAM MODIFIED TO ACCOMMODATE SLIDING DOOR	BUC	06/09/2006
2	BEAM MODIFIED FOR 2 KEYWAY ATTACHMENT	BUC	07/11/06



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT FOR 4130/HSS STEEL. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT FOR STAINLESS STEEL.
3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY.
4. AFT BEAM ASSEMBLY (69831-02) MAY BE USED AS A DIRECT REPLACEMENT FOR AFT BEAM ASSEMBLY (69831-01).

QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	1	MS21044C3	NUT		STAINLESS STEEL	COMMERCIAL	
1	1	69831-01	01	AFT BEAM ASSEMBLY	STAINLESS STEEL	COMMERCIAL	
1	1	69831-02	02	AFT BEAM ASSEMBLY	STAINLESS STEEL	COMMERCIAL	
1	1	69831-03	03	TUBE	4130 STEEL COND. N	MIL-S-18729	0.025 SHEET
1	1	69831-04	04	TUBE	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-05	05	TUBE	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-06	06	BUSHING	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-07	07	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-08	08	BLOCK	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-09	09	STOP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-10	10	CAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-11	11	CAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-12	12	GUIDE	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-13	13	STOP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-14	14	KNOB	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-15	15	SPRING	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-16	16	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-17	17	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-18	18	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-19	19	CAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-20	20	CAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-21	21	STOP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-22	22	KNOB	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-23	23	SPRING	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-24	24	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-25	25	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-26	26	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-27	27	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-28	28	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-29	29	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-30	30	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-31	31	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-32	32	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-33	33	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-34	34	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-35	35	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-36	36	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-37	37	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-38	38	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-39	39	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-40	40	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-41	41	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-42	42	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-43	43	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-44	44	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-45	45	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-46	46	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-47	47	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-48	48	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-49	49	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-50	50	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-51	51	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-52	52	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-53	53	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-54	54	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-55	55	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-56	56	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-57	57	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-58	58	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-59	59	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-60	60	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-61	61	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-62	62	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-63	63	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-64	64	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-65	65	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-66	66	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-67	67	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-68	68	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-69	69	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-70	70	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-71	71	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-72	72	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-73	73	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-74	74	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-75	75	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-76	76	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-77	77	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-78	78	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-79	79	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-80	80	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-81	81	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-82	82	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-83	83	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-84	84	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-85	85	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-86	86	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-87	87	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-88	88	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-89	89	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-90	90	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-91	91	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-92	92	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-93	93	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-94	94	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-95	95	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-96	96	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-97	97	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-98	98	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-99	99	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET
1	1	69831-100	100	STRAP	304 STAINLESS STEEL	ASTM A213	0.025 SHEET

APPROVALS		DATE	AERO DESIGN LTD.	
DRAWN	JEFF CLARKE	06 APR 2006	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M	
CHECKED	E. BURGON		2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7	
UNLESS OTHERWISE SPECIFIED			BELL 206L / 407	
DIMENSIONS ARE IN INCHES.			QUICK RELEASE CARGO BASKET	
TOLERANCES ON:			AFT BEAM FABRICATION	
DECIMALS		ANGLES	SCALE 1 : 2	
X.XXX ±0.010		±1/2°	DWG. NO.	
X.XX ±0.03			REV.	
X.X ±0.1			SHEET 1 OF 1	
PART NO.		ITEM	A0	
DESCRIPTION			69831	
MATERIAL			2	
MATERIAL SPEC				
STOCK SIZE				

LIST OF MATERIALS - STEEL BEAM